Description of JAC® Digitabel FSC® for Indigo Sheets - These products have been specially developed for the use on HP Indigo Digital Printing Systems. The face stock guarantees good toner adhesion even without pre-treatment. Due to the stability of the laminate the products are characterized by smooth runability as well as excellent flatness. All products are also printable in conventional offset. Make sure the surface is clean, dry and free of oil or grease before applying the label.

	Adhesive	Silicone paper	Split	Measurement / Box Content
Digilabel Laser DT FSC® Certified	D2000	B110	Χ	32 x 45 cm/250 sheets per box
Digilabel Matt FSC® Certified	D2000	B110	Χ	32 x 45 or 46 cm/250 sheets per box
Digilabel Semi Gloss FSC® Certified	D2000	B110	Χ	32 x 45 or 46 cm/250 sheets per box
Digilabel Gloss FSC® Certified	D2000	B110	Χ	32 x 46 cm/250 sheets per box

Print carrier

Digilabel Laser DT FSC® Certified – uncoated paper for laser printing. Digilabel Matt FSC® Certified - top-quality, machine coated, wood free paper, white, matt.

Digilabel Semi-Gloss FSC® Certified – top-quality, machine coated, wood free paper, white, semi-gloss.

Digilabel Gloss FSC® Certified - top-quality, machine coated, wood free paper, white, gloss.

The face material, FSC® C011032 certified, is sold as FSC® Mix Credit. For print guidance please visit our website under Downloads "5.11 Storage\printing on Digilabel".

For technical guidance please visit our website under downloads "Guidelines for use "- Offset printing.

For information regarding EHS regulation, please visit our website under downloads "Guidelines for Use 5.12 Product Compliance JAC Offset".

Average values

	Laser DT FSC® Certified	Matt FSC [®] Certified	Semi-Gloss FSC® Certified	Gloss FSC® Certified	
Weight (g/m²)	70	90	80	90	
Weight total					
laminate (g/m²)	178	191	181	191	
Thickness (µm)	90	87	68	71	
Thickness total laminate (µm)	192	177	166	169	
Tensile strength ISO 1924/2(kN/m	1) ≥3.2		5.2		
PPS Roughnes (µm)	S	2.0	1.0	0.9	
Opacity (%)	91	92	87	90	
Shelf life of lamina (years)	ate ¹⁾ 2	2	2	2	

¹⁾ Refers to adhesion and printability when stored in original packaging in dark, dry conditions at a temperature of 22 ± 2°C and a relative humidity of 50% ± 5%.

PERMANENT

Adhesive

PERMANENT is a water-based permanent acrylic adhesive displaying very good processing properties and excellent guillotining behaviour. Its good adhesion permits use on a diversity of surfaces, such as paper, steel, glass etc. It also displays very good UV stability.

Average values

	LIMANLINI	
Adhesion (N/25 mm) (FTM 1 on st.steel/20 min. bond time)	15.4	
Tack (N) (FTM 9 on st steel)	10.3	
Recommended minimum application temperature (°C)	+5	
Heat resistance (in °C)	+80	
Resistance to cold (°C) ²⁾ down to	- 20	
Ageing stability ³⁾	very good	
(in °C) Resistance to cold (°C)² down to		

²⁾ Not fully resistant until after adhesion reaches full strength – after at least 24 hrs.

Silicone paper

B 110 – is a very stable, siliconized special-purpose paper with good die-cutting and flatness properties. This product, FSC® C011032 certified, is sold as FSC® Mix Credit.

Average values

	B 110
Weight (g/m²)	86
Thickness (µm)	87

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Guarantee and liability:

All product statements, technical information and recommendations are based on tests believed to be reliable but do not constitute a guarantee or warranty. Products are sold with the understanding that purchaser has independently determined the suitability of such products for its purposes.

All products are sold subject to Torraspapei – Lecta's general terms and conditions of sale, see https://www.lecta.com/terms

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³⁾ If not exposed to direct sunlight.